

Average Fiber Diameter Analyzer

Applications

Performance of many fibrous products such as filter media, membranes, battery parts, and household products is determined primarily by factors such as fiber diameter and packing density. For many applications quick estimation of the average fiber diameter is required. The techniques that are used for fiber diameter measurements are often involved and time consuming. The PMI's completely automated average fiber diameter analyzer has the unique ability to measure average fiber diameter of bulk samples in a few minutes. It is used in industry for production control, quality control, and performance evaluation.



Principles of Operation

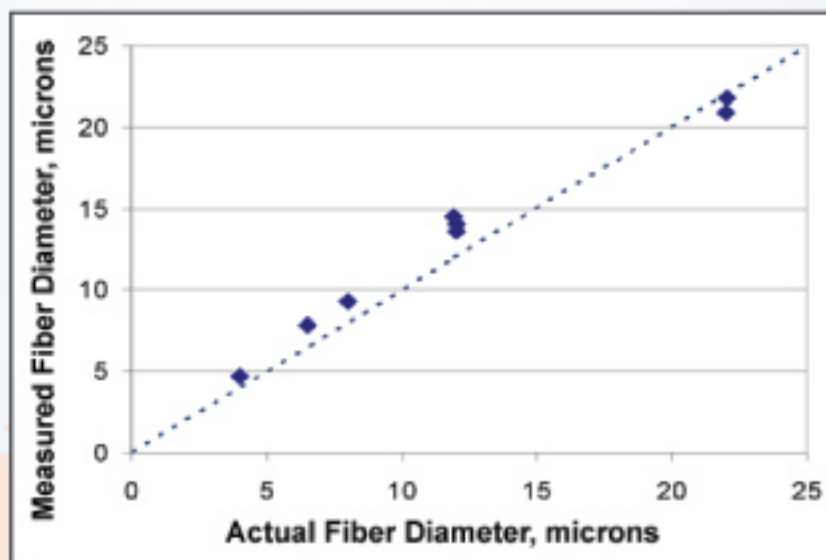
The flow rates of gas through the sample as a function of differential pressure are accurately measured and these results are used to compute average fiber diameter on the basis of the relationship reported by C.N. Davies. (C.N. Davies, *The Separation of Airborne Dust and Particles*, Proceedings of the Institute of Mechanical Engineers, London, 1B, 1952, pp.185-194).

According to Darcy's law, the permeability, k of a porous material to a gas is given by:

$$(F \mu l) / (A \Delta p) = k$$

where F is volume flow rate through the material at average pressure, A is area of the sample, μ is viscosity of gas, Δp is differential pressure, and l is thickness of sample. Models of gas flow through fibrous materials suggest that permeability, k is a function of square of fiber diameter, R , and packing density, c . Packing density is fractional volume occupied by fibers and is equal to $(1-P)$, where P , the porosity, is the fractional pore volume. Davies has shown that the following relationship holds for a wide variety of fibrous materials in which the porosity P is in the range, 0.7 - 0.99.

$$(4 \Delta p A R^2) / (\mu F l) = 64 c^{1.5} [1 + 52 c^3]$$



Measured fiber diameters plotted against the actual fiber diameters

Average fiber diameter by permeability technique.

Nonwoven	Porosity, P	Actual fiber diameter, microns	Measured fiber diameter, microns
#1	0.79	4.0	4.7
#2	0.79	6.5	7.8
#3		8.0	9.3
#4	0.77	12	14.0
#5	0.74	22	21.3

Other Products

Average Fiber Diameter Analyzer
 Bubble Point Tester
 Capillary Flow Porometer
 Capillary Condensation Flow Porometer
 Complete Filter Cartridge Analyzer
 Clamp-On Porometer
 Compression Porometer
 Custom Porometer
 Cyclic Compression Porometer
 Envelope Surface Area Analyzer
 Filtration Media Analyzer
 High Flow Porometer
 Integrity Analyzer

In-Plane Porometer
 Microflow Porometer
 Nanopore Flow Porometer
 QC Porometer
 Diffusion Permeameter
 Gas Permeameter
 Liquid Permeameter
 Vapor Permeameter
 Water Vapor Transmission Analyzer
 Liquid Extrusion Porosimeter
 Mercury/Nonmercury Intrusion Porosimeter
 Vacuapore
 Water Intrusion Porosimeter (Aquapore)

BET Liquisorb
 BET Sorptometer
 Gas Pycnometer
 Mercury Pycnometer

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